Your Ideas. Embedded







4.0 LANDFILL

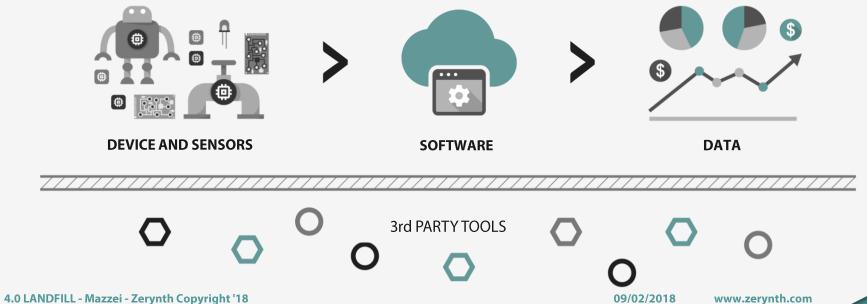
Smart monitoring solution for waste management

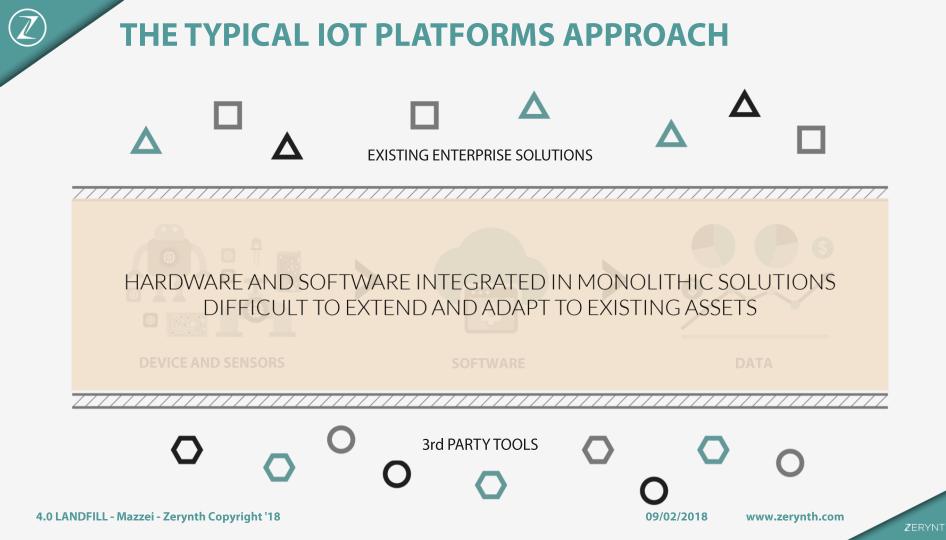
Developing a LoRa Solution to Optimise Waste Management - © Zerynth 2017

09/02/2018

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THE TYPICAL IOT PLATFORMS APPROACH







INTRODUCING ZERYNTH

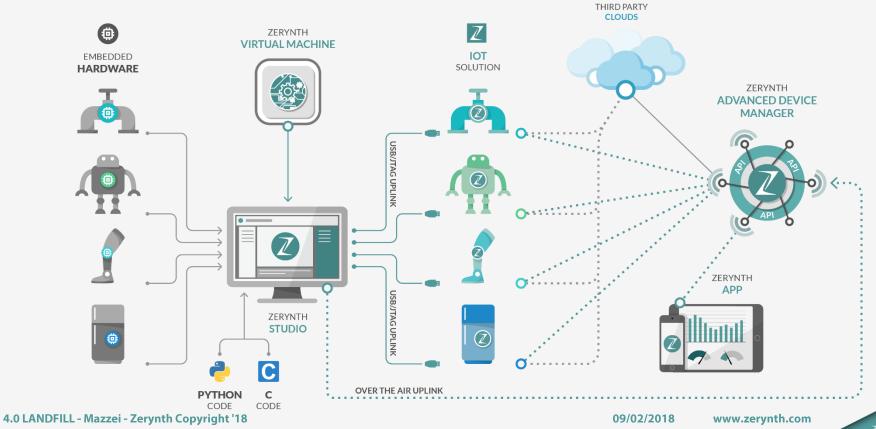
ZERYNTH Your Ideas. Embedded

Zerynth is the first set of tools for designing embedded applications and **IoT connected devices using** any 32bit microcontroller and cloud architecture.

All in Python language.

ZERYNTH STACK

Zerynth features a full stack solution going from embedded hardware cross-platform programming to cloud data visualization, analytics and mobile integration







TIME TO MARKET REDUCTION

Zerynth reduces the development and industrialization time thanks to faster coding and ready-to-use features

FLEXIBILITY

Zerynth allows the generation of multiple IoT solutions with different hardware and cloud architectures

SCALABILITY

The Zerynth-powered IoT solutions grow with your needs, thanks to code transferring and over-the-air updates



New Tools for New Paradigms



4zerobox

The Modular Way to Smart Data



TECHNICAL SPECIFICATIONS

FEATURES

- DIN-rail mountable (9 slots)
- 5V Supply voltage
- 8 analog input channels:
 - Two 4-20mA single-ended channels
 - Two 4-20mA differential channels
 - Four 0-10V / RTD channels
- · 3 non-invasive current sensor channels
- · 2 opto-isolated digital inputs
- Connectivity:
 - WiFi (Client and AP mode supported)
 - Bluetooth Low Energy
 - Ethernet
- RS485 and RS232
- MicroSD card slot
- 5 Digital I/O
- 2 NO/NC Relay (10A @ 250V AC)
- 2 on-board Mikrobus-click sockets (more than 300 expansion module available)
- 12-pin AUX connector with I2C and GPIOs for 4zerobox and third parties expansion modules
- LiPo battery support with on board charging unit
- 32bit Microcontroller (240MHz, 4Mb Flash, 312Kb SRAM) Python-Programmable thanks to Zerynth technology

More than 300 MikroBUS expansion modules available!







The Challenge

Optimization of Biogas Production in Landfill

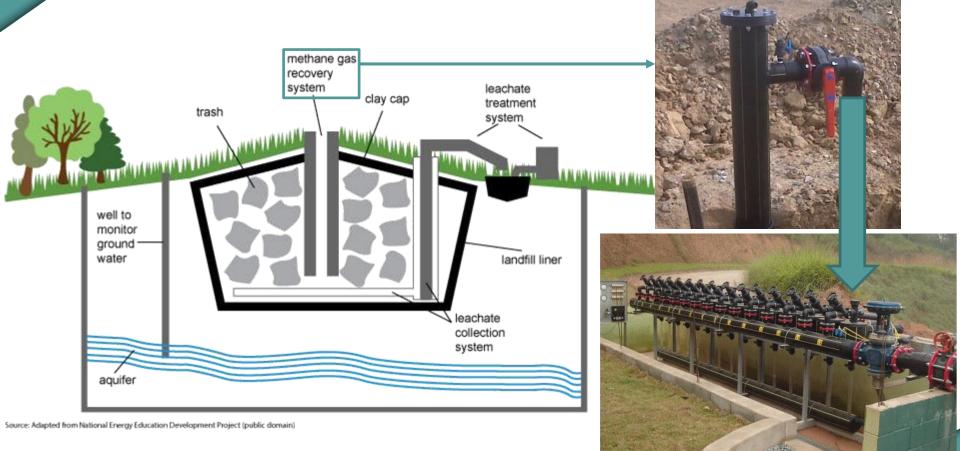
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Biogas Production in Landfill



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Production Control

1. Maximize the amount of biogas extracted

- a) Increase the energy production
- b) Reduce the amount of gas released in the atmosphere
 - Reduction of smell
 - Reduction of greenhouse gasses emission

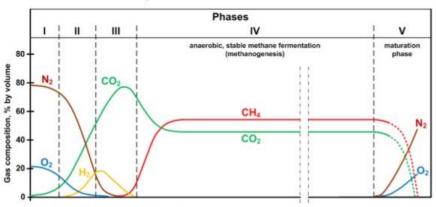
2. Maximize the percentage of methane in the Biogas

a) Improve performances of the generator engine

3. Minimize the percentage of oxygen in the Biogas

- a) Reduction of flammability risk
- b) Better combustion in the generator engine

Generation of LFG



The 5 phases of Landfills life

I = Initial adjustment, aerobic conditions

- II = Transition phase, begin of anaerobic decomposition
- III = Acid phase, hydrolisis and acidogenesis
- IV = Metane fermentation phase, strictly anaerobic, methanogenesis
- V = Maturation phase: air intake, methane oxydation to CO2 and air phase

HOFSTETTER

GASTECHNIK AG

Production Control

The Process is influenced by:

- Rain
- Barometric Pressure
- Environmental Temperature and Humidity
- Sun Light / Clouds
- Seasons



Production Control

Operator based control:

- Only one operator trained
- Gas sampling and valves adjustment every two weeks
- Obsolete pressure measurement instrument
- Manual adjustment of valves
- Very high inertia -> no real-time feedback!



The Solution

LoRa Based Biogas Monitoring System (proof of concept)

Developing a LoRa Solution to Optimise Waste Management - © Zerynth 2017

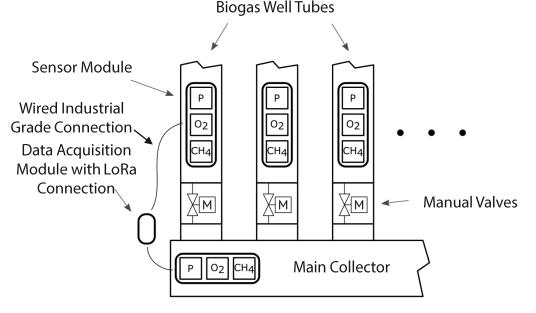
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Requirements and Proposed Architecture

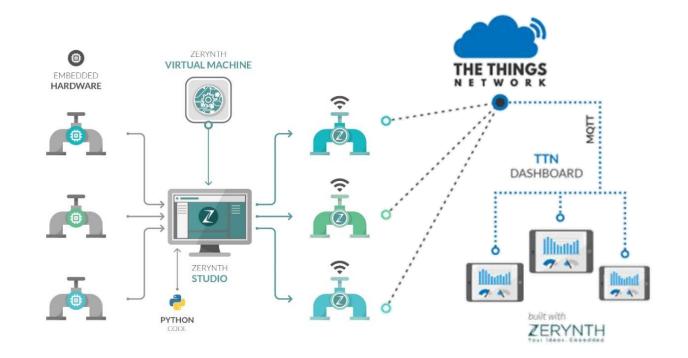
Requirements:

- Modular and Scalable
 - 1 data collector per sub-station with LoRa modem
 - up to 20 sensor modules per substation
 - LoRa Network (1 or 2 Gateways)
- Industrial Grade:
 - Waterproof IP68
 - Certifiable (CE and Atex)
- Connection uptime not guaranteed
 - Local Processing
 - Local Storage



Network Architecture

- Multitech Gateway
- The Things Network
- MQTT
- Custom Dashboard



Network Test



First Hardware Prototype

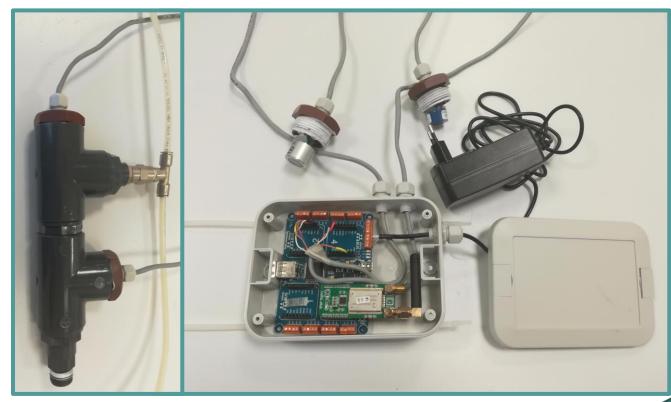
Standalone sensor module

Sensors:

- LuminOx Optical
 Oxygen Sensors
- Euro-Gas Methane CH4 M4-V Infrared Gas Transmitter

Control Unit:

- Mikroe Quail (STM32-F4)
- Microchip RN2483 LoRa module

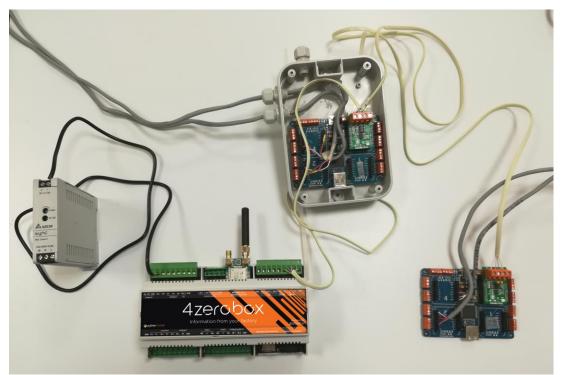


Final Hardware Configuration

RS485 sensor module with data collection unit

1 data collector per sub-station

- 4ZeroBox as data acquisition module (based on ESP32 by Espressif)
- RS485 connection between sensor modules and 4ZeroBox
- LoRa modem on 4ZeroBox only
- DIN bar 5V 3A power supply







Well Sensor Unit

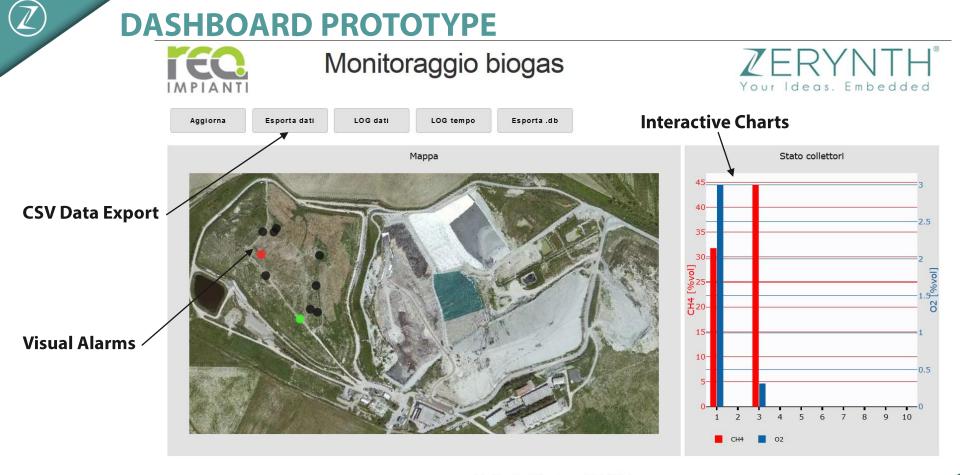


Collector Sensor Unit



Sensor Module's Control Units

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Dettaglio Stazione PG 0.01

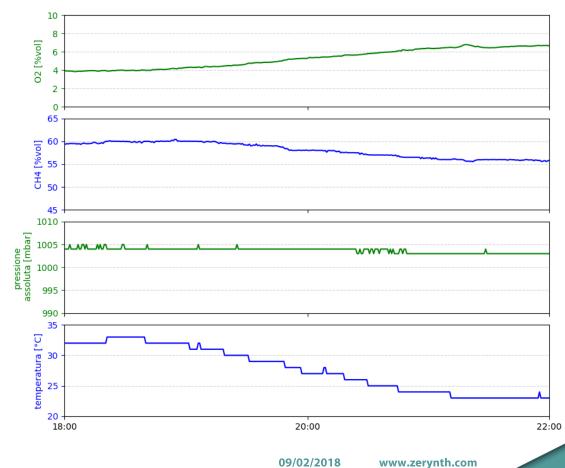
Concentrazione CH4

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DASHBOARD PROTOTYPE

Alarms:

- CH4 concentration < 40%
- O2 concentration > 4%
- Well pressure ≥ Env. Pressure Collector Pressure > 900 mbar
- •
- Gas Temperature < 10 °C •



Production Control – Process Improvements

| Process Parameters/Actions | Before | After |
|----------------------------|-------------------------------------------------|---------------------------------------|
| Gas analysis | Every two weeks | Continuous (1 sample/minute) |
| Alarms | Not available | Available - Event driven |
| Tube Failure Detection | Not available | Available - Event driven |
| Analytics | Not available | Automatically generated daily reports |
| Valves Adjustment | Every two weeks on the basis of current measure | Event driven |
| | | |
| | | |



- POC designed, implemented and tested in 2 months thanks to Zerynth and The Things Network ready to use solutions
- Disruptive production control paradigm change
- Scalable solution extendable also to leachate monitoring
- LPWAN and LoRa technologies can bring disruptive innovation in industrial plants
- Technology isn't enough... a change of mindset is required

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